

A-B-C-D *RLT*

Dart Aerospace Ltd.

Date: Tuesday, 12/09/2006 11:43:54 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: AFT CROSSTUBE
Job Number	: 28491 <i>-A</i>		
Estimate Number	: 10377		
P.O. Number	: <i>N/A</i>	Part Number	: D2890
This Issue	: 12/09/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D2890 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 12/09/2006 Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 28490	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 30/09/2006
Checked & Approved By	: <i>[Signature]</i>	Qty:	<i>41</i> Um: Each
Comment	: Est. D 05.03.21 Removed Bending procedures KJ/JLM		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D6008180 Crosstube extrusion



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part #	Description	Batch
1	D6008-180	Crosstube extrusion	<i>22534 RT 06-09-12</i>

953.21

2.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

ACID ETCH & ALODINE

RT 06-09-12

3.0 BENDING BENDING MACHINE



Comment: BENDING MACHINE

1-Bend D2890 as per Dwg D2890 and Folio FT002

NP 6-9-13 - (2) 6-9-14 - (2) (4)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*RT 06-09-21**(2)*

5.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Deburr and Polish

DP 6-9-21 (2)

Process Sheet

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Drawing Name: AFT CROSSTUBE

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 06.09.22